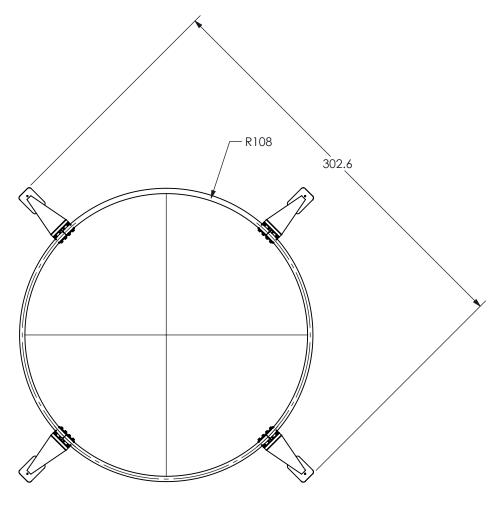
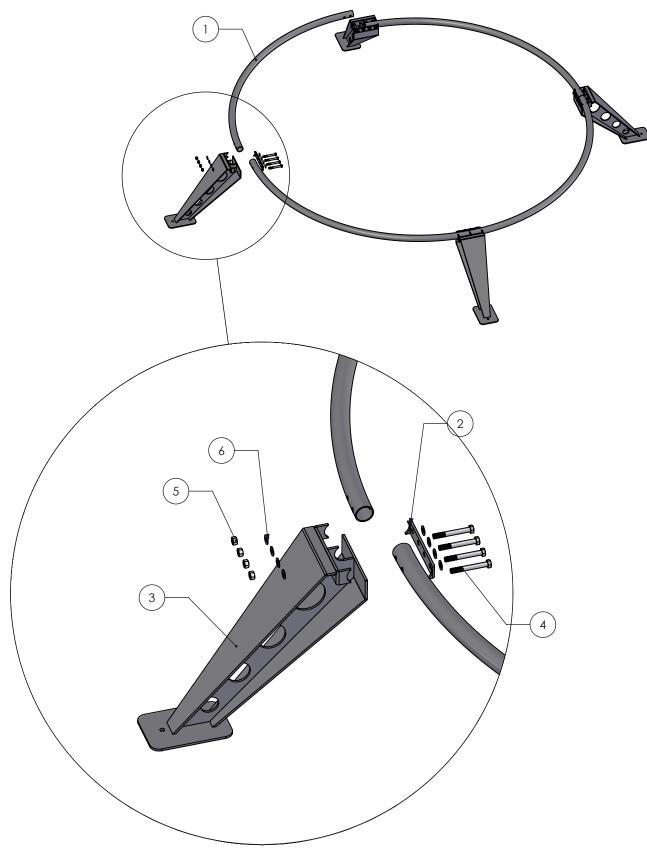
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	023001-M-001	HOOP SECTION	4
2	023001-M-007	BACKER PLATE	4
3	023001-MA-001	LEG WELDMENT	4
4	91257A994	1"-14 X 8" HEX HEAD BOLT	16
5	90499A855	1"-14 HEX NUT	16
6	98038A282	1" WASHER	32
	1 2	1 023001-M-001 2 023001-M-007 3 023001-MA-001 4 91257A994 5 90499A855	1 023001-M-001 HOOP SECTION 2 023001-M-007 BACKER PLATE 3 023001-MA-001 LEG WELDMENT 4 91257A994 1"-14 X 8" HEX HEAD BOLT 5 90499A855 1"-14 HEX NUT







The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third party, this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

,)	PROJECT:	
	FH600	
,	MATERIAL:	FINIS
	REFER TO PARTS IN BOM	RE

PROJECT:	JOB #:	PART	#:	DRAWING #:	PA	
FH600		023001	0230	001-FA-001		F
MATERIAL: REFER TO PARTS IN BOM	FINISH: REFER TO PART	TS IN BOM	SCALE: 1:72	DATE: 8/29/2023	DRAWN BY: N.RUMSCHLAG	
						_

PART NAME: FH600 BASE TOLERANCES

DECIMAL FRACTIONS = ±1/32

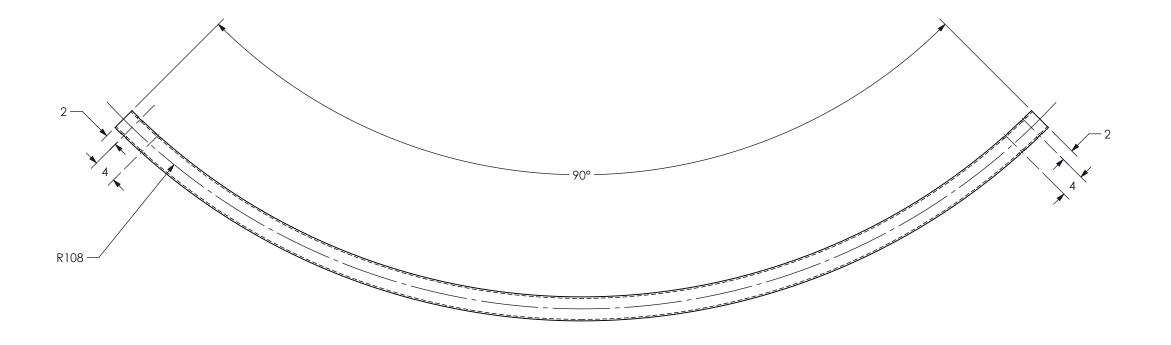
.XXX = ± .015 ANGLE = ±1/2*

.X = ± .030

.X = ± .1 PROTOTYPE FOR PROTOTYPE OR QUOTE ONLY

1 OF 9

DRAWING #: 023001-M-001 PART NAME: FRAME HOOP SECTION



Ø 1.0625" THRU HOLE-

VERSION:

The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third part this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

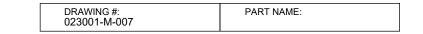
he rty,	PROJECT:	
ed t.	MATERIAL: 4" DIAMETER TUBING	

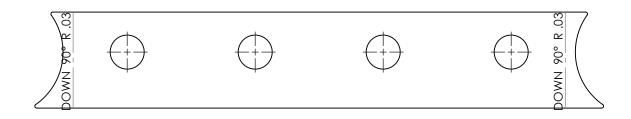
		Јов#: 023001	1	PART #: 023001-M-001		DRAWING #:	F
MATERIAL: 1" DIAMETER TUBING	FINISH: PC SILVER		SCAL 1:16	LE:	DATE: 8/29/2023	DRAWN BY: N.RUMSCHLAG	

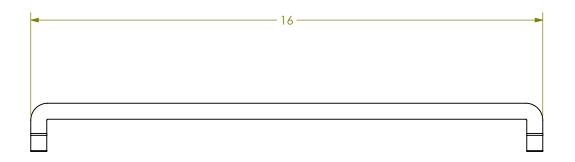
FRAME HOOP SECTION

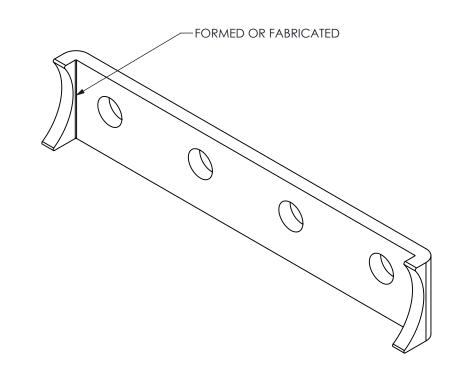
TOLERANCES					
DECIMAL	FRACTIONS = ±1/32				
.XXX = ± .015	ANGLE = ±1/2*				
.XX = ± .O3O					
X = + 1					

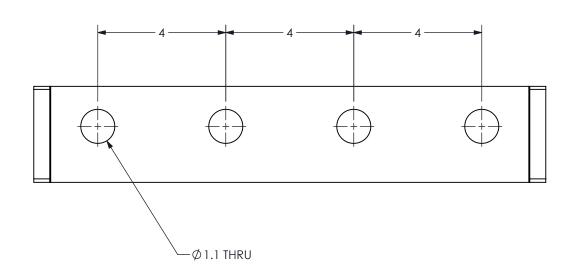
PROTOTYPE SHEET: 2 OF 9 FOR PROTOTYPE OR QUOTE ONLY

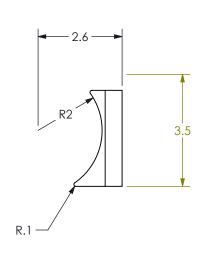










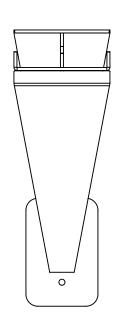


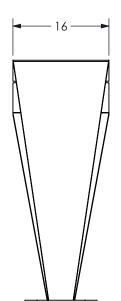
The attached information is the exclusive property of **UGLS** and is prote copyright laws of the United States and other countries. All persons t information is shared agree that they will not make use of, or disclose to this information without the expressed written permission of **UGLS**. Any use of this information may constitute a violation of the United States of

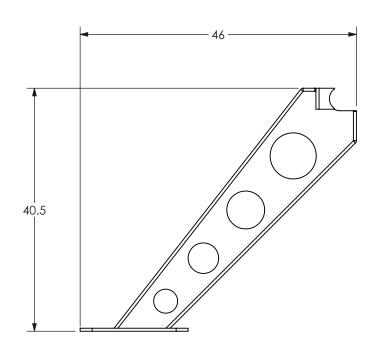
otected under the s to whom this to any third party,	PROJ
ny unauthorized s Copyright Act.	MATE

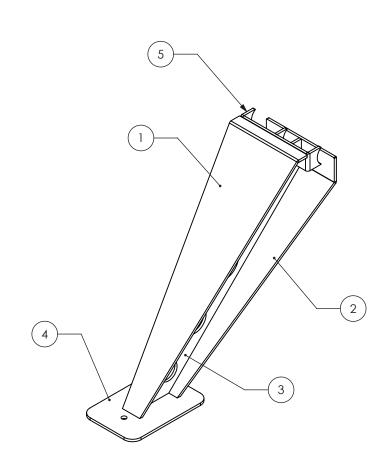
PROJECT:		JOB#:	PART: 0230	#: 001-M-007	DRAWING #:	PART NAME:
MATERIAL: SINTRA	FINISH:		SCALE: 1:3	DATE: 8/29/2023	DRAWN BY: N.RUMSCHLAG	

_				
	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
	1	023001-M-002	TOP PLATE	1
	2	023001-M-003	BOTTOM PLATE	1
	3	023001-M-004	MAIN PLATE	1
	4	023001-M-005	FOOT PLATE	1
	5	023001-M-006	CLAMP PLATE	1









FULLY WELDED ASSEMBLY

The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third party, this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

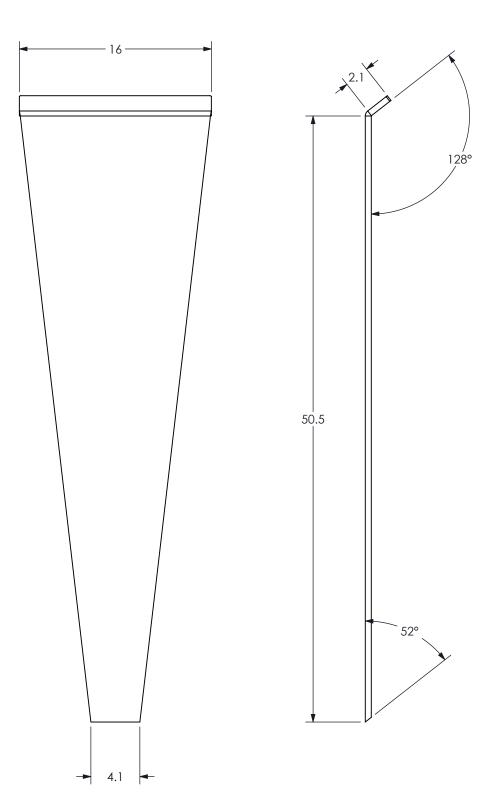
		Joв#: 023001	PART : 0230	#: 001-MA-001	DRAWING #:
MATERIAL:	FINISH:		SCALE:	DATE:	DRAWN BY:
SEE PART DETAILS	PC SILVER		1:16	8/29/2023	N.RUMSCHLAG

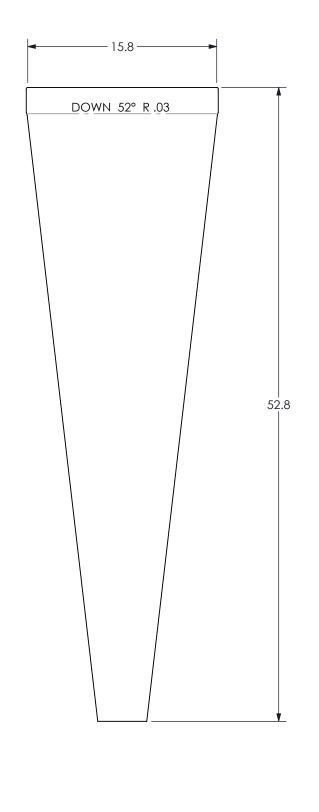
TOLERANCES
DECIMAL FRACTIONS = ±1/32
XXX = ±.015 ANGLE = ±1/2*
XX = ±.030
X = ±.1

PART NAME: LEG WELDMENT PROTOTYPE
FOR PROTOTYPE
OR QUOTE ONLY

4 OF 9

DRAWING #: PART NAME: 1023001-M-002 TOP PLATE



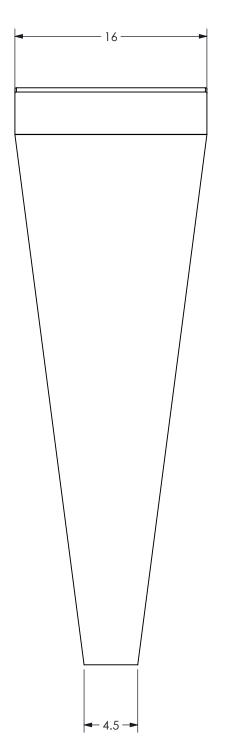


The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third party, this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

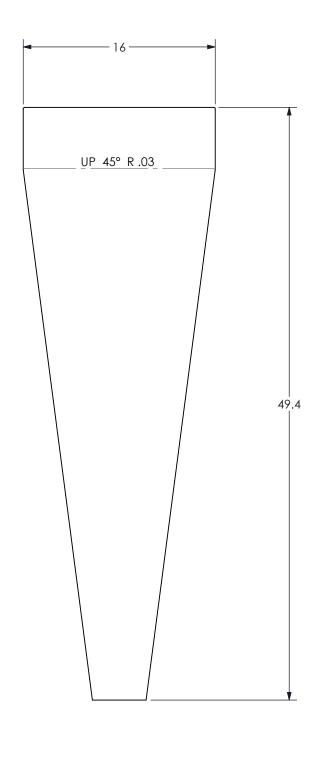
١	PROJECT:		JOB #:	PART	#:	DRAWING #:	PA
Ì	UFO HOUSE		023001	023	001-M-002		T
Γ	MATERIAL:	FINISH:	•	SCALE:	DATE:	DRAWN BY:	1
l	1/2" STEEL PLATE	N/A		1.8	8/29/2023	N RUMSCHLAG	

PROTOTYPE
FOR PROTOTYPE
OR QUOTE ONLY

DRAWING #: PART NAME: BOTTOM PLATE







The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third party, this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

PROJECT:		Joв #: 023001	0230	#: 001-M-003	DRAWING #:
MATERIAL:	FINISH:		SCALE:	DATE:	DRAWN BY:
1/2" STEEL PLATE	N/A		1:8	8/29/2023	N.RUMSCHLAG

PART NAME:
BOTTOM PLATE

VERSION:

TOLERANCES

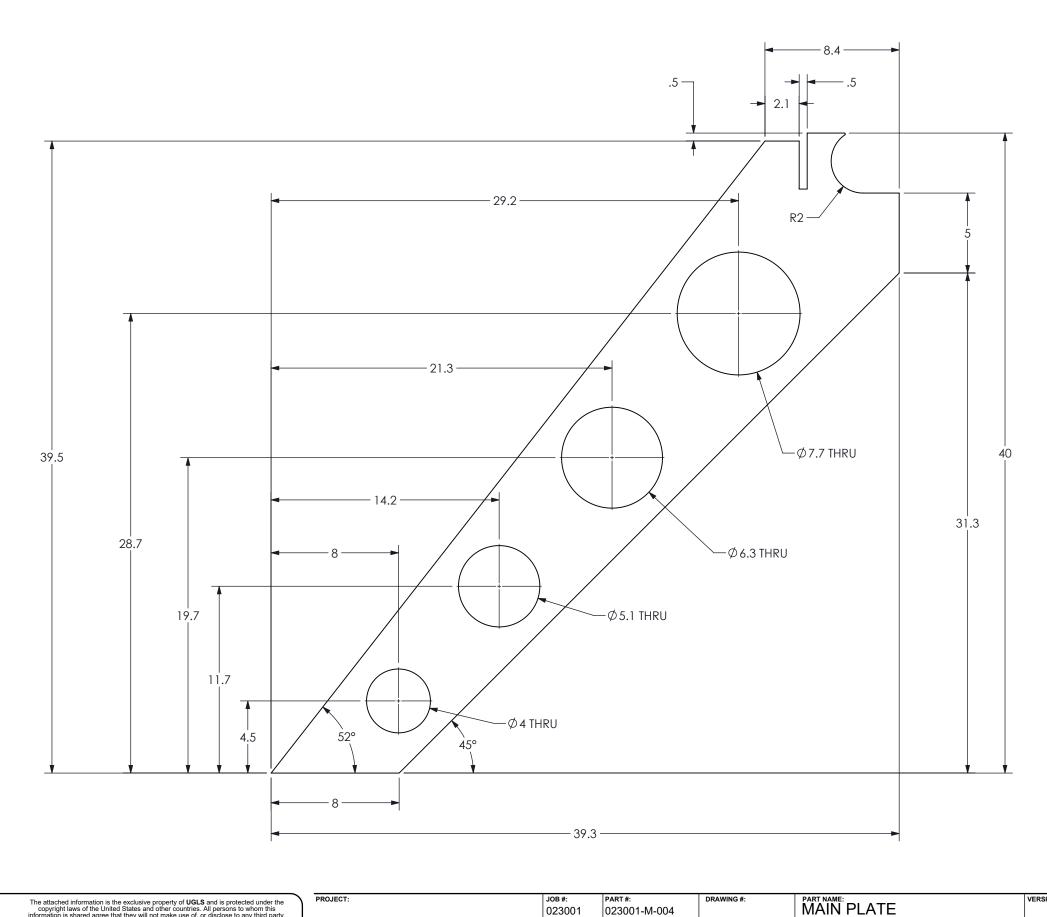
DECIMAL FRACTIONS = 1/32

XXX = 1.015

XX = 1.030

X = 1/12*

PROTOTYPE
FOR PROTOTYPE
OR QUOTE ONLY



The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third party, this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

PROJECT:		JOB #:	PART	#:	DRAWING #:	Γ
		023001	0230	001-M-004		
MATERIAL: 1/2" STEEL PLATE	FINISH: PC SILVER		SCALE:	DATE: 8/29/2023	DRAWN BY: N.RUMSCHLAG	

TOLERANCES DECIMAL FRACTIONS = ±1/2*

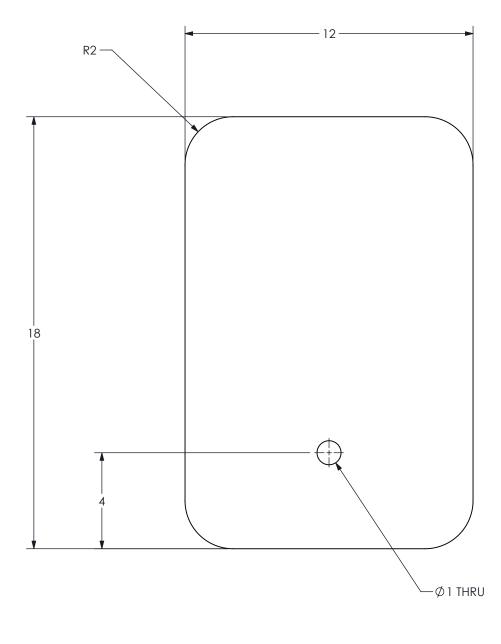
.XXX = ± .015

.XX = ± .030

X = ±.1

PROTOTYPE SHEET: 7 OF 9 FOR PROTOTYPE OR QUOTE ONLY

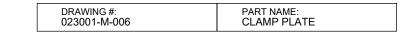
DRAWING #: PART NAME: 023001-M-005 FOOT PLATE

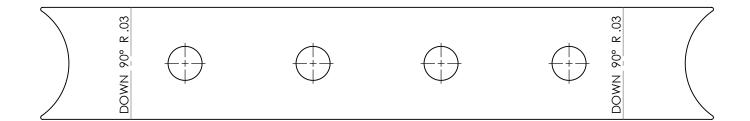


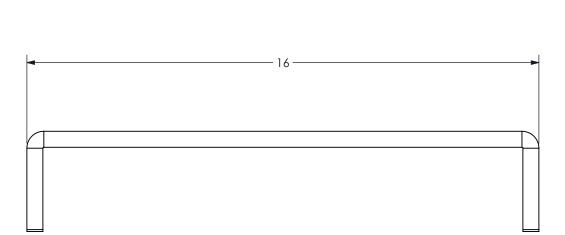
The attached information is the exclusive property of **UGLS** and is protected under the copyright laws of the United States and other countries. All persons to whom this information is shared agree that they will not make use of, or disclose to any third party, this information without the expressed written permission of **UGLS**. Any unauthorized use of this information may constitute a violation of the United States Copyright Act.

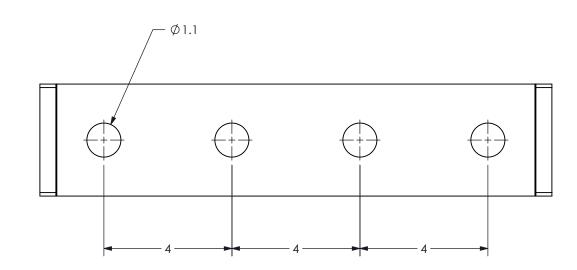
\	PROJECT:		JOB #:	PART	#:	DRAWING #:	PART NAME:
L	UFO HOUSE		023001	0230	001-M-005		FOOT
Г	MATERIAL:	FINISH:		SCALE:	DATE:	DRAWN BY:	
(1/2" STEEL PLATE	N/A		1:4	8/29/2023	N.RUMSCHLAG	

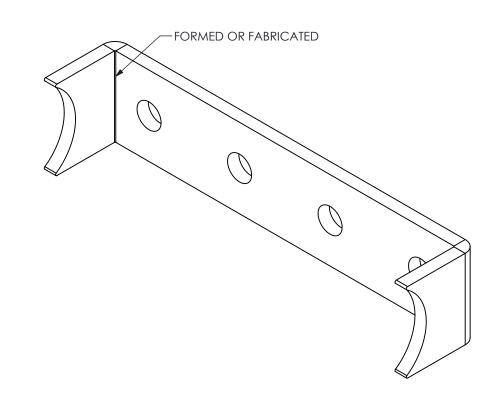
OT PLATE	VERSION:	TOLE	ERANCES	
JIPLAIE		DECIMAL	FRACTIONS = ±1/32	
		.XXX = ± .015	ANGLE = ±1/2*	
		.XX = ± .O3O		
		.X = ±.1		

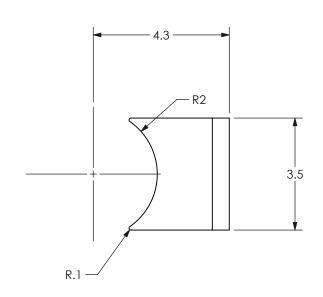












The attached information is the exclusive property of UGLS and is protected under the copyright laws of the United States and other countries. All persons to whom this	١
information is shared agree that they will not make use of, or disclose to any third party,	
this information without the expressed written permission of UGLS. Any unauthorized	
use of this information may constitute a violation of the United States Copyright Act.	

PROJECT:		JOB #:	PART	# :	DRAWING #:
UFO HOUSE		023001	0230	001-M-006	
MATERIAL: 1/2" STEEL PLATE	FINISH: N/A		SCALE: 1:3	DATE: 8/29/2023	DRAWN BY: N.RUMSCHLAG

PART NAME: CLAMP PLATE	VERSION:	TOLERANCES DECIMAL FRACTIONS = ±	
		.XXX = ± .015	ANGLE = ±1/2*
		.XX = ± .O3O X = + 1	